



HI - GLOSS ENAMEL

General Description:

HI - GLOSS ENAMEL is a finished coat based on synthetic resin used as a semi gloss finish in alkyd system.

Advantages:

- For interior and exterior surfaces like masonry, steel, wood, asbestos etc.
- Weather resistance and exterior protection.
- Good colour retention.
- Ease of application.
- Excellent for wood and metal surfaces.
- Good hiding power and adhesion.
- Super glossy finish.

Characteristics and Physical Properties:

Colour	As per RAL colour card
Coverage	11 – 13 m ² / lit.
Flash Point	39 ⁰ C
Solid Content	Approx 50% by volume
Recommended	35 microns per coat.

Drying Time:

Touch Dry	After 4 hrs.
Over coating	min. 16 hrs.
Shelf Life	One (1) year in cool place.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

Application procedure:

- Substrate must be free from oil and other contaminants.
- Sandblasting is required to Sa 2 ½, if sandblasting is not possible, manual wire brushing is recommended. Use deruster to remove away rust and rinse with water and let it dry. Apply 1- 2 coats of red oxide primer by roller, brush or spray or 1 – 2 coats of under coat prior to the application of HI – GLOSS ENAMEL.

Storage:

HI - GLOSS ENAMEL should be kept in a cool area below 25⁰C. Keep in tightly closed container.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or Thinner # 155 as soon as possible.

Packing:

Available in 4 lit. (Usg), 20 lit. (Pail) and 200 lit. (Drum)

Physiological Hazards:

HI - GLOSS ENAMEL does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. HI - GLOSS ENAMEL is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.

FACTORY : P.O. BOX NO: 23085, SAJJAH INDUSTRIAL AREA, SHARJAH, U.A.E
TEL : 06 – 5311777, FAX 06 - 5311330:
SHOWROOM : P.O. BOX NO: 23085, INDUSTRIAL AREA, SHARJAH, U.A.E
TEL : 06 – 5328533, FAX 06 - 5328610
Website : <http://www.maspaints.com/> Email : masuae@emirates.net.ae



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