



PRECATALYZED LACQUER GLOSS

General Description:

PRECATALYZED LACQUER GLOSS is a mono component clear glossy finish topcoat formulated to give a better hardness, chemical resistance and good adhesion to wood.

Major Uses:

Recommended to open pored or semi open pored wood in a PU system, precatalyzed system or nitrocellulose system.

Advantages:

- Easy application
- Fast drying
- Good adhesion Resistance.
- Good abrasion
- Easy to handle and maintenance.

Characteristics and Physical Properties:

Appearance	Clear
Viscosity	30 – 35 “ # 4 FC
Specific Gravity	0.94
Volume Solid	38
Flash Point	20 ⁰ C
Gloss	80 ⁰
Drying Time:	
Dust Free	5 – 10 min.
Touch Dry	20 – 30 min.
Sandable	30 – 40 min.
Fully Dry	6 – 8 hrs.

Method of Application:

- Precatalyzed Lacquer is applied by using pneumatic or airless spray gun after diluting by 20 to 30% with NC Thinner # 115

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

- When applied by curtain coater. The product must be diluted to a viscosity of 20 secs. Ford cup # 4. to keep viscosity constant, periodically add thinner # 115 to the curtain coater bath.
- Apply at a maximum rate of 150 gm /m² if temperature on working area and humidity is high, add 3 – 5% of Retarder Thinner to the product.

Storage:

PRECATALYZED LACQUER GLOSS should be kept in cool area below 25⁰C. Keep tightly closed container

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

Packing:

Available in 1Usg, 20 lit Pail, 200 lit Drum.

Physiological Hazards:

PRECATALYZED LACQUER GLOSS does not contain dangerous solvents, nevertheless, good ventilation n working rooms is recommended as well as the use of safety tools and equipment. PRECATALYZED LACQUER GLOSS is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.

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