



FILAMENT EFFECT

General Description:

Is a product based on nitrocellulose, modified alkyd resins, special pigments and fillers. The product goes out the nozzle shaped like filaments which set on the surface giving the effect of fully irregular cracked surface in thin lines like a spider – web.

Major Uses:

To be use for antiquating frames and mouldings, center tables and chairs, and furnitures in general

Characteristics and Physical Properties:

Appearance	Coloured Liquid
Specific Weight	0.980 Kgs / lit.
Flash Point	21 ⁰ C
Coverage	Depends on requested effect

Method of Application:

The applications are done by spraying; with adjusted pressure. Nitro filament is supplied and applied in thick consistency and the user will thin it as much as necessary with N.C. Thinner, taking care that thicker is the material the rougher is the spider – web. The gun must be passed rapid on the pieces to be antiqued, also, the distance of the gun from the pieces influence a lot to the performance of the final effect. The filament be then sand with a fine sandpaper and top coated with nitro clear varnish and or polyurethane clear varnish.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

Drying Time:

Dust Free	- 15 – 17 min.
Set to Touch	- 20 – 30
Hard to Dry	- 4 – 5 hrs.
Sandable	- 1 – 2 hrs.
Over – sprayed	- 2 – 3 hrs.

Storage:

Store in cool areas below 25⁰C. Shelf life is 12 months in closed container. Keep container tightly close.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

Packing:

Available in 1Usg, and 20 lit Pail.

Physiological Hazards:

FILAMENT EFFECT does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. FILAMENT EFFECT is flammable and harmful if swallowed. If contact with eyes or skin occurs, wash well with fresh water and seek immediate medical advise.

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D-111/2004