



PEARL FINISH FLASH

General Description:

PEARL FINISH FLASH is a special polyurethane varnish based on poly – functional saturated polyester and selected pearlscent pigments. It is developed to give all kinds of wood a metallic effect.

Major Uses:

For furnitures in general, cabinets, picture frames, turned pieces and chairs.

Characteristics and Physical Properties:

Appearance	Semi – transparent liquid
Sp. Gravity	0.980 Kgs.
Flash Point	21 ⁰ C
Coverage/ Coat	8 – 10 m ² / lit.
Pot Life	12 months.

Mixing Ratio:

PEARL FINISH FLASH	100% By Volume
Catalyst # 008	50% By Volume
PU Thinner	20 – 25% By of Volume of Total A + B mix.

Note: In hot condition, it is advisable to add 4 – 5% of Retarder Thinner.

Method of Application and Usages:

- The surface to be topcoated should be primed with polyurethane or polyester primer.
- It must be well sanded and free from dust, oil, water and contaminants.
- Apply 1 – 2 coats of intermediate coat (any choice of colour)

- Apply 1 – 2 coats of Pearl Finish Flash horizontally and vertically. To attain a different exciting colour, tint finish flash with the desired concentration with tinter dyes.
- Finished product can be over – coated with acrylic finish clear gloss or Polyurethane Gloss TAC / 033.

Drying Time:

Dust free	15 – 17 min.
Set To Touch	90 min.
Hard To Dry	2 - 4 hrs.
Overcoat	3 – 4 hrs.

Storage:

Store in cool areas below 25⁰C. Shelf life is 12 months in closed container. Keep container tightly close.

Cleaning of Tools:

All tools should be cleaned with Wash Thinner or PU Thinner # 105 as soon as possible.

Packing:

Available in 1Usg, and 20 lit Pail.

Physiological Hazards:

PEARL FINISH FLASH does not contain dangerous solvents, nevertheless, good ventilation in working rooms is recommended as well as the use of safety tools and equipment. PEARL FINISH FLASH is flammable and harmful if swallowed, if contact with eyes occurs, cleanse with fresh water and seek immediate medical advise.

The above information is given to the best of our knowledge based on laboratory test and practical experience. However, as the paint is often used under condition beyond our control, we cannot guarantee anything but the quality of the paint itself. We reserve the right to change the given data without prior notice.

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